RIKON®

70-100

12” x 16” Mini Lathe

Intertek
4001824

Operator’s Manual

Record the serial number and date of purchase in your manual for future reference.

Serial Number: _____ Date of purchase: _____

For technical support or parts questions, email techsupport@rikontools.com or call toll free at (877)884-5167

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SPECIFICATIONS

Motor	1/2 HP, TEFC
Motor Speed (no load)	1,720 RPM
Volts, Phase	115 V, 1 Ph
Amps, Hertz	5.7 A, 60 Hz
Swing Over Bed	12” (309 mm)
Swing Over Tool Rest Base	9-1/2” (241 mm)
Distance Between Centers	16” (406 mm)
Speeds	6
Speed Ranges	430, 810, 1230, 1810, 2670, 3900 RPM
Spindle Rotation	Forward Only (C-Clockwise)
Spindle Nose Threading	1” x 8 TPI
Headstock Taper	MT-2
Tailstock Taper	MT-2
Hole Through Drive Spindle	3/8” (10 mm)
Hole Through Tailstock	3/8” (10 mm)
Tailstock Ram Travel	2-1/2" (63.5 mm)
Tool Rest Post Diameter	5/8” (15.8 mm)
Overall Size (LxWxH)	31-3/4” x 18” x 11-1/2” (806.5 x 457 x 292 mm)
Cast Base Size (LxW)	27-9/16” x 7-11/16” (700 x 195 mm)
Net Weight	88.5 lbs (40.2 kg)

NOTE: The specifications, photographs, drawings and information in this manual represent the current model when the manual was prepared. Changes and improvements may be made at any time, with no obligation on the part of Rikon Power Tools, Inc. to modify previously delivered units. Reasonable care has been taken to ensure that the information in this manual is correct, to provide you with the guidelines for the proper safety, assembly and operation of this machine.

SAFETY INSTRUCTIONS

IMPORTANT! Safety is the single most important consideration in the operation of this equipment. **The following instructions must be followed at all times.** Failure to follow all instructions listed below may result in electric shock, fire, and/or serious personal injury.
There are certain applications for which this tool was designed. We strongly recommend that this tool not be modified and/or used for any other application other than that for which it was designed. If you have any questions about its application, do not use the tool until you have contacted us and we have advised you.

SAFETY SYMBOLS

SAFETY ALERT SYMBOL: Indicates DANGER, WARNING, or CAUTION. This symbol may be used in conjunction with other symbols or pictographs.

DANGER Indicates an imminently hazardous situation, which, if not avoided, could result in death or serious injury.

WARNING Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.

CAUTION Indicates a potentially hazardous situation, which, if not avoided, could result in minor or moderate injury.

NOTICE: Shown without Safety Alert Symbol indicates a situation that may result in property damage.

GENERAL SAFETY

KNOW YOUR POWER TOOL. Read the owner's manual carefully. Learn the tool's applications, work capabilities, and its specific potential hazards.

BEFORE USING YOUR MACHINE

To avoid serious injury and damage to the tool, read and follow all of the Safety and Operating Instructions before operating the machine.

1. Some dust created by using power tools contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.
Some examples of these chemicals are:
- Lead from lead-based paints.
- Crystalline silica from bricks, cement, and other
- masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

2. **READ** the entire Owner's Manual. **LEARN** how to use the tool for its intended applications.

3. **GROUND ALL TOOLS.** If the tool is supplied with a 3 prong plug, it must be plugged into a 3-contact electrical receptacle. The 3rd prong is used to ground the tool and provide protection against accidental electric shock. **DO NOT** remove the 3rd prong. See Grounding Instructions on the following pages.

4. **AVOID A DANGEROUS WORKING ENVIRONMENT. DO NOT** use electrical tools in a damp environment or expose them to rain.

5. **DO NOT** use electrical tools in the presence of flammable liquids or gasses.

6. **ALWAYS** keep the work area clean, well lit, and organized. **DO NOT** work in an environment with floor surfaces that are slippery from debris, grease, and wax.

7. **KEEP VISITORS AND CHILDREN AWAY. DO NOT** permit people to be in the immediate work area, especially when the electrical tool is operating.

8. **DO NOT FORCE THE TOOL** to perform an operation for which it was not designed. It will do a safer and higher quality job by only performing operations for which the tool was intended.

9. **WEAR PROPER CLOTHING. DO NOT** wear loose clothing, gloves, neckties, or jewelry. These items can get caught in the machine during operations and pull the operator into the moving parts. The user must wear a protective cover on their hair, if the hair is long, to prevent it from contacting any moving parts.

10. **CHILDPROOF THE WORKSHOP AREA** by removing switch keys, unplugging tools from the electrical receptacles, and using padlocks.

11. **ALWAYS UNPLUG THE TOOL FROM THE ELECTRICAL RECEPTACLE** when making adjustments, changing parts or performing any maintenance.

SAFETY INSTRUCTIONS

12. **KEEP PROTECTIVE GUARDS IN PLACE AND IN WORKING ORDER.**

13. **AVOID ACCIDENTAL STARTING.** Make sure that the power switch is in the “OFF” position before plugging in the power cord to the electrical receptacle.

14. **REMOVE ALL MAINTENANCE TOOLS** from the immediate area prior to turning “ON” the machine.

15. **USE ONLY RECOMMENDED ACCESSORIES.** Use of incorrect or improper accessories could cause serious injury to the operator and cause damage to the tool. If in doubt, check the instruction manual that comes with that particular accessory.

16. **NEVER LEAVE A RUNNING TOOL UNATTENDED.** Turn the power switch to the “OFF” position. **DO NOT** leave the tool until it has come to a complete stop.

17. **DO NOT STAND ON A TOOL.** Serious injury could result if the tool tips over, or you accidentally contact the tool.

18. **DO NOT** store anything above or near the tool where anyone might try to stand on the tool to reach it.

19. **MAINTAIN YOUR BALANCE. DO NOT** extend yourself over the tool. Wear oil resistant rubber soled shoes. Keep floor clear of debris, grease, and wax.

20. **MAINTAIN TOOLS WITH CARE.** Always keep tools clean and in good working order. Keep all blades and tool bits sharp, dress grinding wheels and change other abrasive accessories when worn.

21. **EACH AND EVERY TIME, CHECK FOR DAMAGED PARTS PRIOR TO USING THE TOOL.** Carefully check all guards to see that they operate properly, are not damaged, and perform their intended functions. Check for alignment, binding or breaking of moving parts. A guard or other part that is damaged should be immediately repaired or replaced.

22. **DO NOT OPERATE TOOL WHILE TIRED, OR UNDER THE INFLUENCE OF DRUGS, MEDICATION OR ALCOHOL.**

23. **SECURE ALL WORK.** Use clamps or jigs to secure the work piece. This is safer than attempting to hold the work piece with your hands.

24. **STAY ALERT, WATCH WHAT YOU ARE DOING, AND USE COMMON SENSE WHEN OPERATING A POWER TOOL.**
A moment of inattention while operating power tools may result in serious personal injury.

25. **ALWAYS WEAR A DUST MASK TO PREVENT INHALING DANGEROUS DUST OR AIRBORNE PARTICLES**, including wood dust, crystalline silica dust and asbestos dust. Direct particles away from face and body. Always operate tool in well ventilated area and provide for proper dust removal. Use dust collection system wherever possible. Exposure to the dust may cause serious and permanent respiratory or other injury, including silicosis (a serious lung disease), cancer, and death. Avoid breathing the dust, and avoid prolonged contact with dust. Allowing dust to get into your mouth or eyes, or lay on your skin may promote absorption of harmful material. Always use properly fitting NIOSH/OSHA approved respiratory protection appropriate for the dust exposure, and wash exposed areas with soap and water.

26. **USE A PROPER EXTENSION CORD IN GOOD CONDITION.** When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. The table on the following page shows the correct size to use depending on cord length and nameplate amperage rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the larger diameter of the extension cord. If in doubt of the proper size of an extension cord, use a shorter and thicker cord. An undersized cord will cause a drop in line voltage resulting in a loss of power and overheating.
USE ONLY A 3-WIRE EXTENSION CORD THAT HAS A 3-PRONG GROUNDING PLUG AND A 3-POLE RECEPTACLE THAT ACCEPTS THE TOOL’S PLUG.

27. **ADDITIONAL INFORMATION** regarding the safe and proper operation of this product is available from:

- Power Tool Institute
  1300 Summer Avenue
  Cleveland, OH 44115-2851
  www.powertoolinstitute.org

- National Safety Council
  1121 Spring Lake Drive
  Itasca, IL 60143-3201
  www.nsc.org

- American National Standards Institute
  25 West 43rd Street, 4th Floor
  New York, NY 10036
  www.ansi.org

- ANSI 01.1 Safety Requirements for
  Woodworking Machines and the
  U.S. Department of Labor regulations
  www.osha.gov

28. **SAVE THESE INSTRUCTIONS.** Refer to them frequently and use them to instruct others.

SAFETY INSTRUCTIONS

ELECTRICAL SAFETY

⚠ WARNING: THIS TOOL MUST BE GROUNDED WHILE IN USE TO PROTECT THE OPERATOR FROM ELECTRIC SHOCK.

IN THE EVENT OF A MALFUNCTION OR BREAKDOWN, grounding provides the path of least resistance for electric current and reduces the risk of electric shock. This tool is equipped with an electric cord that has an equipment grounding conductor and requires a grounding plug (not included). The plug **MUST** be plugged into a matching electrical receptacle that is properly installed and grounded in accordance with **ALL** local codes and ordinances.

DO NOT MODIFY ANY PLUG. If it will not fit the electrical receptacle, have the proper electrical receptacle installed by a qualified electrician.

IMPROPER ELECTRICAL CONNECTION of the equipment grounding conductor can result in risk of electric shock. The conductor with the green insulation (with or without yellow stripes) is the equipment grounding conductor. **DO NOT** connect the equipment grounding conductor to a live terminal if repair or replacement of the electric cord or plug is necessary.

CHECK with a qualified electrician or service personnel if you do not completely understand the grounding instructions, or if you are not sure the tool is properly grounded when installing or replacing a plug.

USE ONLY A 3-WIRE EXTENSION CORD THAT HAS THE PROPER TYPE OF A 3-PRONG GROUNDING PLUG THAT MATCHES THE MACHINE'S 3-PRONG PLUG AND ALSO THE 3-POLE RECEPTACLE THAT ACCEPTS THE TOOL'S PLUG. *

REPLACE A DAMAGED OR WORN CORD IMMEDIATELY.

This tool is intended for use on a circuit that has an electrical receptacle as shown in **FIGURE A.** It shows a 3-wire electrical plug and electrical receptacle that has a grounding conductor. If a properly grounded electrlcal receptacle is not available, an adapter as shown in **FIGURE B** can be used to temporarily connect this plug to a 2-contact ungrounded receptacle. The adapter has a rigid lug extending from it that MUST be connected to a permanent earth ground, such as a properly grounded receptacle box. **THIS ADAPTER IS PROHIBITED IN CANADA.**

EXTENSION CORDS

⚠ WARNING: THE USE OF AN EXTENSION CORD WITH THIS MACHINE IS NOT RECOMMENDED. For best power and safety, plug the machine directly into a dedicated, grounded electrical outlet that is within the supplied cord length of the machine.

If and extension cord needs to be used, it should only be for a limited operation of the machine. The extension cord should be as short as possible in length, and have a minimum gauge size of 14AWG.

⚠ WARNING: Check extension cords before each use. If damaged replace immediately. Never use a tool with a damaged cord, since touching the damaged area could cause electrical shock, resulting in serious injury.

Use a proper extension cord. Only use cords listed by Underwriters Laboratories (UL). Other extension cords can cause a drop in line voltage, resulting in a loss of power and overheating of tool. When operating a power tool outdoors, use an outdoor extension cord marked "W-A" or "W". These cords are rated for outdoor use and reduce the risk of electric shock.

MINIMUM RECOMMENDED GAUGE FOR EXTENSION CORDS (AWG)

120 VOLT OPERATION ONLY

	25′ LONG	50′ LONG	100′ LONG	150′ LONG
0 to 6 Amps	18 AWG	16 AWG	16 AWG	14 AWG
6 to 10 Amps	18 AWG	16 AWG	14 AWG	12 AWG
10 to 12 Amps	16 AWG	16 AWG	14 AWG	12 AWG

⚠ WARNING: Keep the extension cord clear of the working area. Position the cord so that it will not get caught on lumber, tools or other obstructions while you are working with your power tool.

*** Canadian electrical codes require extension cords to be certified SJT type or better.**

**** The use of an adapter in Canada is not acceptable.**

FIG. A

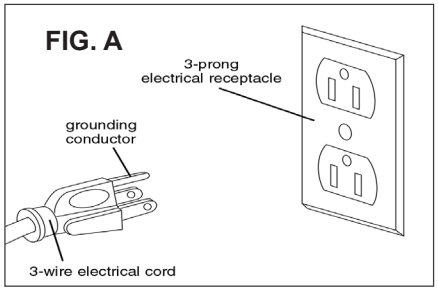
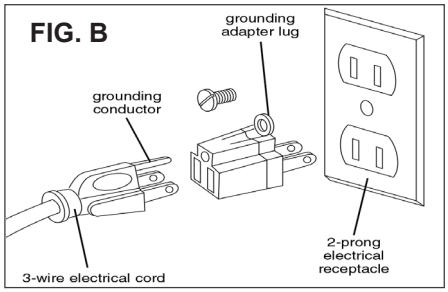


FIG. B



SAFETY INSTRUCTIONS

SPECIFIC SAFETY INSTRUCTIONS FOR WOOD LATHES

This machine is intended for the shaping, smoothing and finishing of natural, solid woods. The permissible workpiece dimensions must be observed (see Technical Specification). Any other use not as specified, including modification of the machine or use of parts not tested and approved by the equipment manufacturer, can cause unforeseen damage and invalidate the warranty.

ATTENTION: Use of this lathe still presents risks that cannot be eliminated by the manufacturer. Therefore, the user must be aware that wood working machines are dangerous if not used with care and all safety precautions are adhered to.

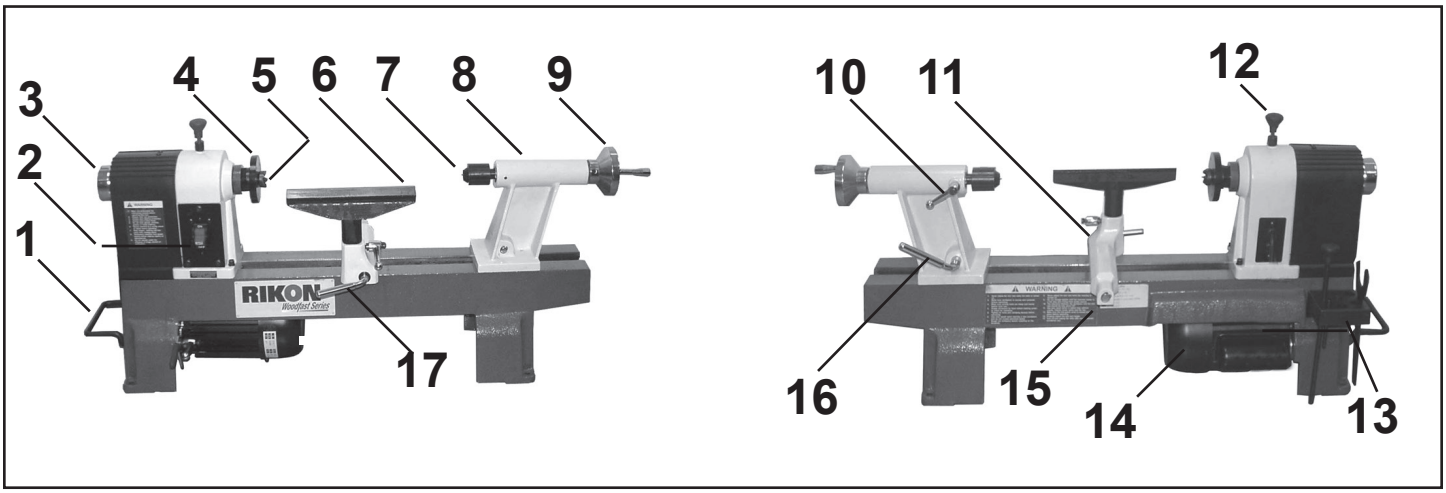
1. Do not operate this machine until you have read all of the following instructions.
2. Do not attempt to operate this machine until it is completely assembled.
3. Do not turn ON this machine if any pieces are damaged or missing.
4. This machine must be properly grounded.
5. If you are not familiar with the operation of the machine, obtain assistance from a qualified person.
6. Always wear approved, safety protective eye wear and hearing protection when operating this machine.
7. Always wear a dust mask and use adequate dust collection and proper ventilation.
8. Do not wear loose clothing or jewelry when operating this machine. Keep long hair tied back.
9. Always make sure the power switch is in the OFF position prior to plugging in the machine.
10. Always make sure the power switch is in the OFF position and the machine is unplugged when doing any cleaning, assembly, setup operation, or when not in use.
11. Use only sharp lathe tools. Dull tools can damage your work and are unsafe to use.
12. When turning between centers, make sure the headstock and tailstock are snug against the workpiece.
13. When face plate turning, rough-cut the workpiece close to the finished shape before screwing it to the face plate.
14. Never jam tools into the workpiece or take too big of a cut.
15. Make sure there are no loose knots, nails, staples, dirt or foreign objects in the workpiece to be turned.
16. Wood should not be warped, cracked or have improperly made or cured glue joints.
17. Test spin the workpiece to ensure that it does not hit the lathe bed or tool rest before turning on the lathe.
18. Start the lathe at slow speeds to check the settings, then increase the speed to your desired level for working.
19. Low speeds are best for roughing stock, and for long or large diameter workpieces.
20. If excessive vibration occurs, stop the lathe to check the work piece settings between centers or on face plates.
21. For sanding or applying finishes, remove the tool rest from the machine. Use low speeds to avoid heat build-up.
22. Do not engage the spindle lock when the lathe is turning, and be sure to disengage the spindle lock when done working to avoid damage to the machine next time the lathe is turned on.
23. Never stop the machine by grabbing the workpiece, faceplate or hand wheel. Let the machine stop on its own.
24. The use of any accessories or attachments not recommended may cause injury to you and damage your machine.
25. Remove material or debris from the work area. Keep the floor and work area neat and clean.
26. Keep these instructions for future reference.

This owner's manual is not a teaching aid and is intended to show assembly, adjustments, and general use.

CALIFORNIA PROPOSITION 65 WARNING: Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Your risk from exposure to these chemicals varies, depending on how often you do this type of work. To reduce your exposure, work in a well-ventilated area and with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles.

For more detailed information about California Proposition 65 log onto rikontools.com.

GETTING TO KNOW YOUR MACHINE



Item	Description
1	Lifting handle
2	Switch
3	Hand wheel
4	Face plate
5	Spur center
6	Tool rest
7	Live center
8	Tail stock
9	Tailstock hand wheel

Item	Description
10	Tailstock spindle locking arm
11	Tool rest base
12	Spindle lock
13	Tool holder
14	Motor
15	Lathe bed
16	Tailstock locking lever
17	Tool rest seat locking lever

CONTENTS OF PACKAGE

Model 70-100 Mini Lathe is shipped complete in one box.

Unpacking and Clean-up

1. Carefully remove all contents from the shipping carton. Compare the contents with the list of contents to make sure that all of the items are accounted for, before discarding any packing material. Place parts on a protected surface for easy identification and assembly. If any parts are missing or broken, please call RIKON Customer Service (877-884-5167) as soon as possible for replacements. DO NOT turn your machine ON if any of these items are missing. You may cause injury to yourself or damage to the machine.

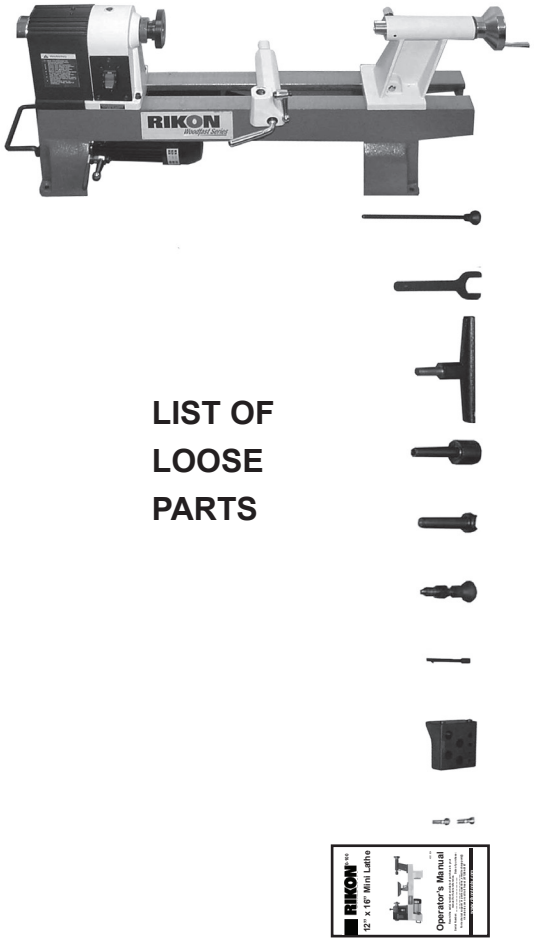
2. Report any shipping damage to your local distributor.

3. Clean all rust protected surfaces with ordinary house hold type grease or spot remover. Do not use; gasoline, paint thinner, mineral spirits, etc. These may damage painted surfaces.

4. Apply a coat of paste wax to the lathe bed to prevent rust. Wipe all parts thoroughly with a clean dry cloth.

5. Set packing material and shipping carton aside. Do not discard until the machine has been set up and is running properly.

CONTENTS OF PACKAGE



LIST OF LOOSE PARTS

Item	Description	Qty
A	Lathe	1
B	Knockout Bar	1
C	Wrench	1
D	Tool Rest	1
E	Live Center	1
F	Spur Center	1
G	Spindle Lock Assembly	1
H	Knockout Bar for Live Center Point	1
I	Tool Holder	1
J	Pan Head Screw	2
K	Manual/Warranty Card	1

Tools Required for Assembly

Phillips Screwdriver

Adjustable Wrench

INSTALLATION

MOVING & INSTALLING THE LATHE

1. When moving the lathe, DO NOT use the headstock assembly, motor, tool rest or tailstock as this may damage the machine. Hold under the lathe's bed to lift and move the machine.

2. Position the machine on a solid stand, or bench, that is located in an area that has ample space in front and in back of the lathe for working and moving around the lathe.

3. For best power and safety, the lathe should be plugged directly into a dedicated grounded electrical outlet that is within the supplied cord length of the machine. The use of an extension cord is not recommended.

4. Align the machine so that during use, any turning debris or kickback will not face aisles, doorways, or other work areas that bystanders may be in. Do not locate or use the machine in damp or wet conditions.

5. Once in place in your shop, make sure that the machine is level. If possible, secure the machine, or stand to the floor, or bench, with lag screws (not supplied). This will reduce any possible vibration during use.

ASSEMBLY

WARNING **THE MACHINE MUST NOT BE PLUGGED IN AND THE POWER SWITCH MUST BE IN THE 'OFF' POSITION UNTIL ASSEMBLY IS COMPLETE.**

Install The Tool Rest Base Onto The Lathe Bed

1. Remove the tailstock assembly from the lathe bed, by releasing the locking lever handle that is located at the rear of the tailstock. FIG. 1.

2. Slide the tailstock assembly off of the end of the lathe bed. FIG. 2.

3. Slide the tool rest base onto the lathe bed.

NOTE: To adjust the clamping action of the tool rest base, or the tailstock, adjust the locking nut - turn it clockwise to tighten, and counterclockwise to loosen. This nut adjustment can be done when the tool rest base or tailstock are on, or off of the lathe bed. The locking lever must be loose when the nut is adjusted. Then, with the tool rest base or tailstock installed on the lathe bed, test the clamping action after nut adjustments are made. FIG. 3.

4. Re-install the tailstock onto the lathe bed.

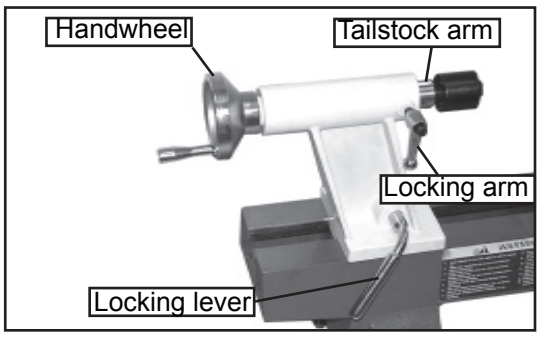


FIG. 1

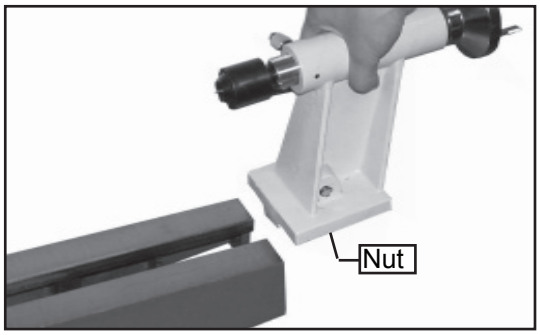


FIG. 2

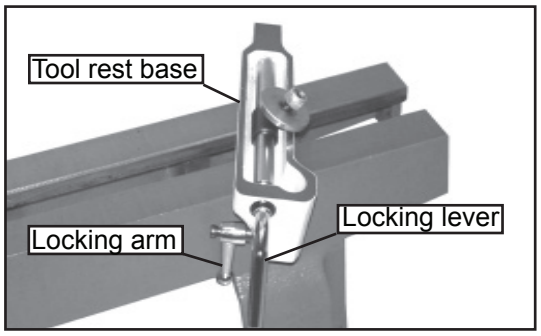


FIG. 3

Install The Tool Rest Onto The Tool Rest Base

1. Loosen the locking arm on the side of the tool rest base, and insert tool rest post into the tool rest base.

2. Adjust the tool rest's height up or down to your desired position, and then secure it in place by tightening the locking arm. FIG. 4.

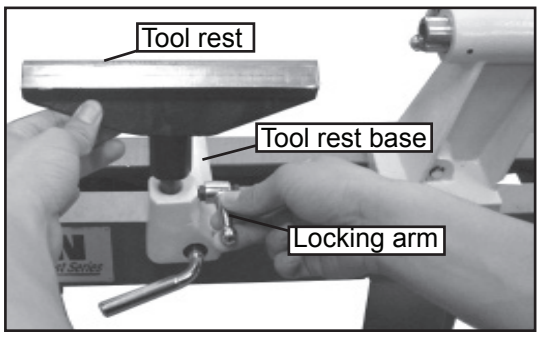


FIG. 4

ASSEMBLY

Install The Spindle Lock

Locate the spindle lock assembly from the carton, and install it onto the head with an adjustable wrench. FIG. 5.
Warning: Disengage the spindle lock before turning the machine on, or damage to the machine may result.

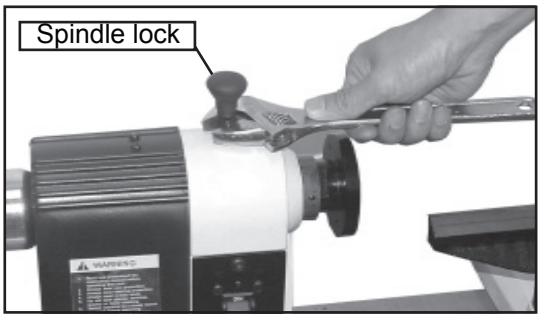


FIG.5

Attach The Spur Center Onto The Headstock

Insert the spur center into the headstock spindle. The spur center has a No. 2 Morse Taper shank, that matches the taper on the inside of the headstock spindle. FIG. 6.

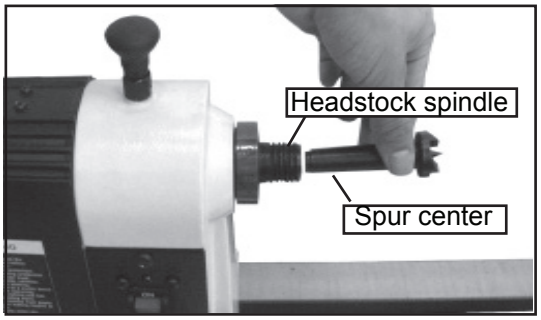


FIG. 6

Knockout Bar

The knockout bar is used to remove the spur center from the headstock spindle.
Insert the knockout bar into hole at opposite side from spur center so that it will hit the back of the spur center. Carefully hold the spur center as it is knocked out of the spindle, so that it does not fly out and get damaged, or injure your hand. FIG. 7.

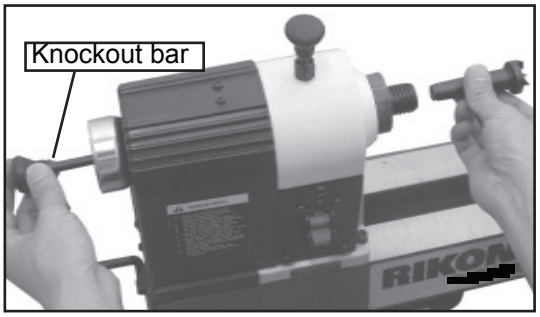


FIG. 7

Attach The Live Center On The Tailstock

Insert the live center into the tailstock spindle. This center also has a No. 2 Morse Taper shank. FIG. 8.

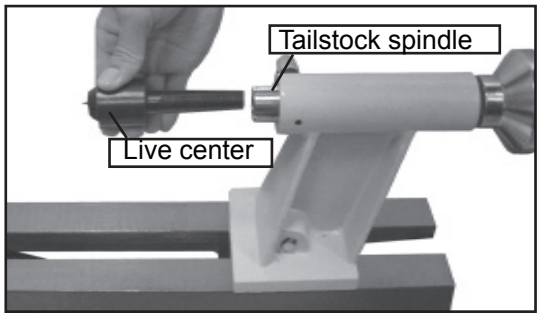


FIG. 8

To remove live center from the tailstock spindle, loosen locking arm and rotate the hand wheel counter clockwise to retract spindle into the body of the tailstock. The live center will automatically be pushed out of the spindle.
The knockout bar can also be used to release the live center from the tailstock. FIG. 9.

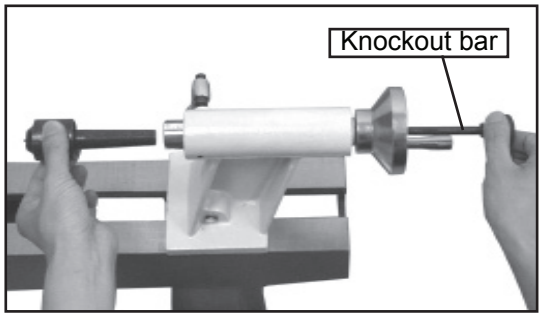


FIG. 9

ASSEMBLY

Install The Faceplate on the Headstock

1. Thread the faceplate clockwise onto the headstock spindle.

2. Next, engage the spindle lock and stop the spindle from turning, and then tighten the faceplate in place with the supplied wrench. FIG. 10.

Warning: Disengage the spindle lock before turning the machine on, or damage to the machine may result.

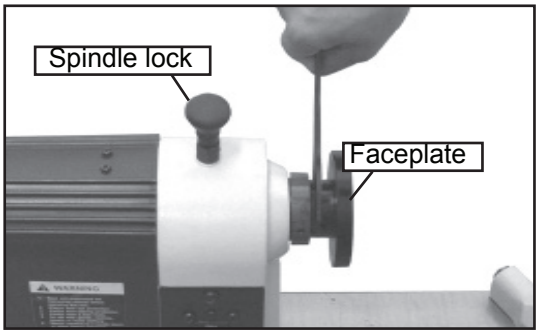


FIG. 10

Install The Tool Holder

Located the plastic tool holder from the carton, and install it onto the lathe bed with two pan head screws. FIG. 11.

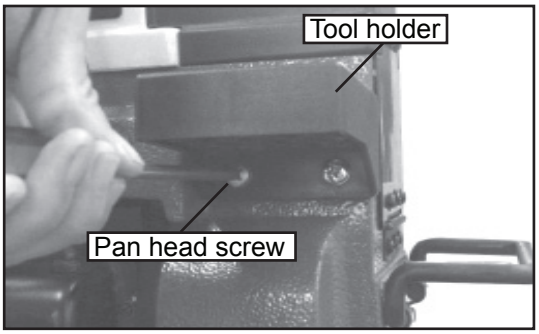


FIG. 11

Secure The Lathe to a Solid Work Surface

The lathe must be attached to a solid work surface or stand. Four mounting holes are easily accessible at the each end of the lathe's base. FIG. 12.
NOTE: Mounting screws or bolts are not provided.

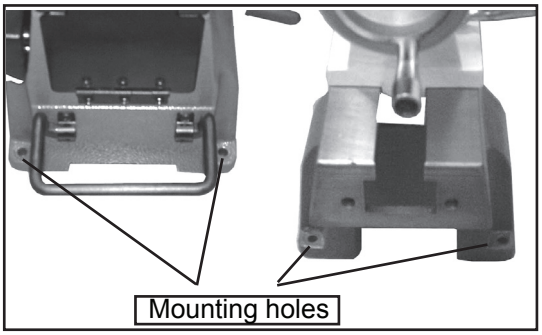


FIG. 12

ADJUSTMENTS

Adjusting the Tool Rest

The tool rest base can be easily moved along the lathe bed. Loosen the locking lever counter clockwise, slide tool rest base to a new position, and then re-tighten the locking lever, clockwise.

To adjust the height of the tool rest, loosen the locking arm, raise or lower tool rest, then re-tighten the locking arm. FIG. 13.

Note: Position the tool rest as close to the work piece as possible. It should be 1/8" above the center line of the work piece.

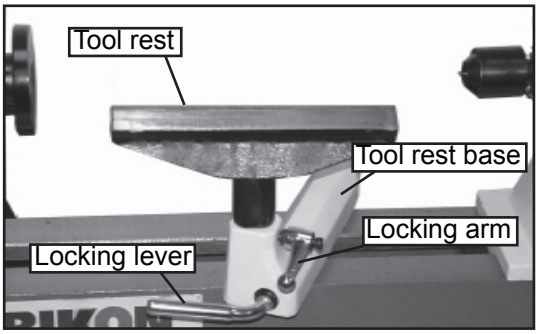


FIG. 13

NOTE: To adjust the clamping action of the tool rest base, or the tailstock, adjust the locking nut - turn it clockwise to tighten, and counterclockwise to loosen. See FIG. 3 and instructions on page 9.

ADJUSTMENTS

Adjusting the Tailstock

Loosen the locking lever to move the tailstock along the lathe bed to desired position for holding your work piece. Then tighten the locking lever.

To adjust the clamping action of the tailstock, adjust the lower nut - clockwise to tighten and counterclockwise to loosen. FIG. 14.
Also see FIG. 3 and instructions on page 9.

To adjust the tailstock arm in or out to hold or release your work piece, loosen the locking arm and turn hand wheel. The tailstock arm (ram) will travel from 0” to 2-1/2”. When the tailstock arm is in a desired position, tighten the locking arm. FIG. 15.

⚠ WARNING **THE MACHINE MUST NOT BE PLUGGED IN AND THE POWER SWITCH MUST BE IN THE OFF POSITION UNTIL ALL ADJUSTMENTS ARE COMPLETE.**

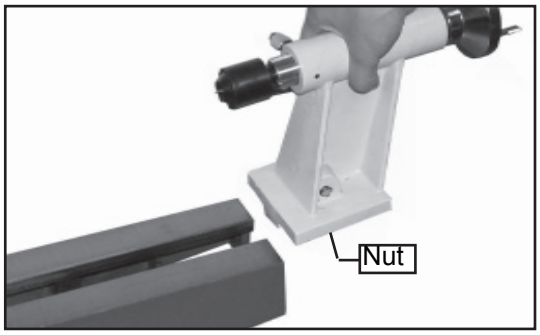


FIG. 14

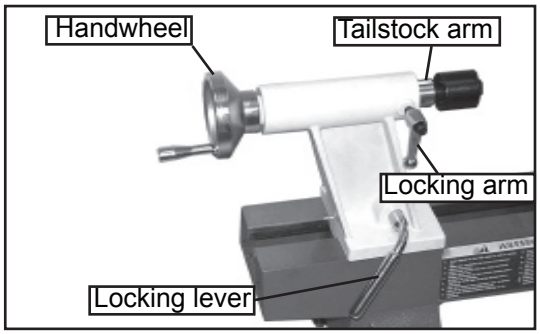


FIG. 15

Changing Spindle Speeds

The lathe features six step motor and spindle pulleys to provide different spindle speeds. Open the access cover to change spindle speeds. FIG. 16.

1. With the access cover open, loosen the locking arm that secures the motor in place.

2. Raise the tension lever to release the belt tension on the motor and spindle pulleys.

3. Check the speed and belt position chart inside of the access cover to determine the spindle speed required for your turning. Then move the drive belt to the desired pulley combination.

4. With the locking arm and tension lever loose, the motor’s weight will provide the proper tension on the drive belt. Re-tighten the locking arm and close access cover. FIG. 16.

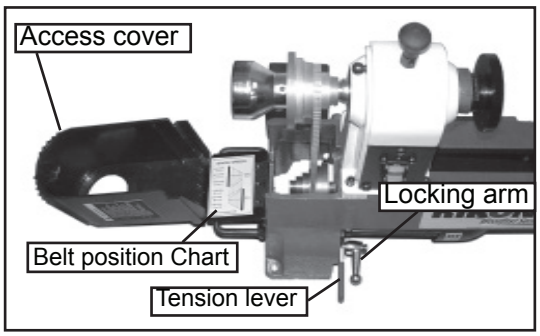
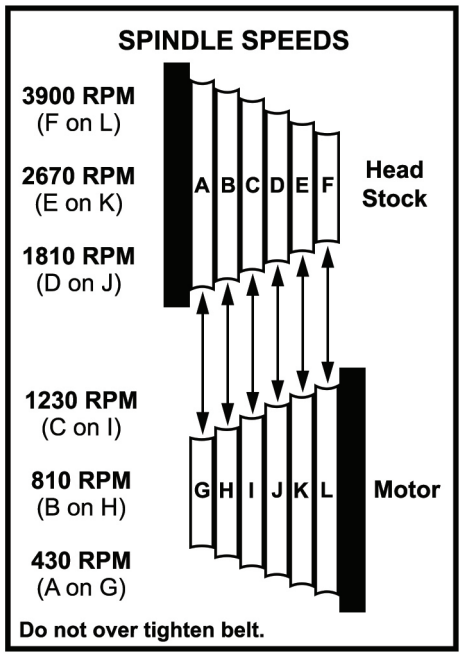


FIG. 16



ADJUSTMENTS

Changing the Bearings

If the bearings ever need to be changed, the whole spindle shaft needs to be shifted right, out of the headstock, towards the tailstock. Then the bearings can be removed from the headstock casting. With the new bearings in place, the spindle shaft assembly can be re-installed, so turning can be resumed.

1. Unplug the lathe from the power source.

2. Remove any accessories from the spindle - spur center, face plate, chuck, etc., and make sure that the spindle lock is disengaged.

3. Follow the steps 1-2 described in CHANGING SPINDLE SPEEDS on page 12, and then remove the belt from the motor and spindle pulleys.

4. Loosen the set screws and remove the Hand wheel and Spindle Pulley from the spindle. Also remove the C-Clip (#11) from the left side of the spindle.

5. Pull the On/Off switch out to gain access to the inside of the headstock. To do this;
- At the rear of the machine, remove the 2 strain relief plugs for the power cords.
- At the front of the machine, remove the 3 large screws that hold the switch & plate in position.
- Feed the electrical wires forward, and carefully pull out the switch box a bit, so that you can gain access to the inside of the headstock.

6. Through the front hole, loosen the set screw that holds the Indexing Gear on the spindle. NOTE: this is done easier if the lathe is laid on its back.

7. Drive the spindle out towards the tailstock. Use a block of wood and mallet/hammer to prevent damage to the end of the spindle.

8. Carefully pull out, or knock out the old bearings. Use a mallet/hammer with a block of wood against the bearings to prevent any damage to the machine. Do not remove the large retaining C-Clips from the castings. These clips properly position the bearings when in place.

9. Install the two new Bearings, on the spindle and in the rear of the headstock.

10. Re-assemble the lathe parts by reversing the procedure previously described.

For parts or technical questions contact:
techsupport@rikontools.com or 877-884-5167.

Typical Operations

Figure 17 shows the lathe set up for a typical spindle turning operation. **Note:** Position the tool rest as close to the work piece as possible. It should be 1/8” above the center line of the work piece.

The lathe can also be set up for a faceplate turning operation. The work piece should be “rough cut” as close as possible to the finished round shape before mounting. FIG. 18.

DIAMETER OF WORK	ROUGHING RPM	GENERAL CUTTING RPM	FINISHING RPM
Under 2”	1520	3200	3200
2 to 4”	750	1600	2480
4 to 6”	510	1080	1650
6 to 8”	380	810	1240
8 to 10”	300	650	1000
10 to 12”	255	540	830

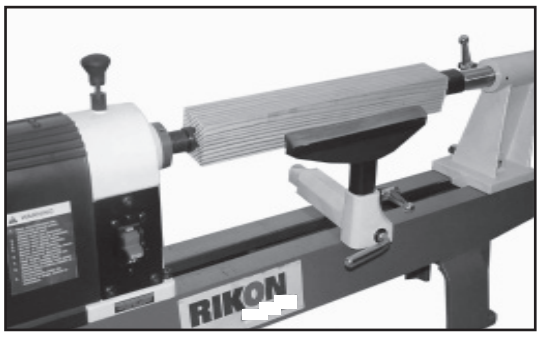


FIG. 17

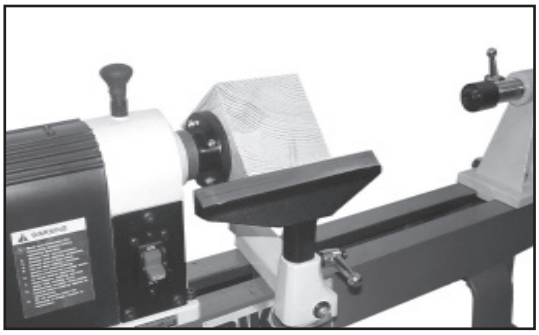


FIG. 18

Indexing / Using the Spindle Lock

The Headstock Spindle has 12 indexing holes, each 30° apart, which allows accurate pattern work on projects such as straight fluting, grooving, drilling, detail carving, wood burning patterns, laying out designs and more.
This feature also allows the user to lock the spindle for removing face plates, chucks and other accessories without needing two tools.

FIG. 21, shows how to rotate the spindle to access any of the 12 indexing holes. The primary settings are listed in the position chart, however, other indexing/design settings are possible. Vary the index combinations to make non-equal, spaced patterns. Also, by rotating/re-postioning your work while it is being held between centers, in a chuck or on a faceplate, new orientation points for the index holes will be set for your work.

The spring loaded indexing/spindle lock is positioned on the top of the headstock for ease of use. Engage the locking pin assembly by turning the knob a half turn allowing it to drop into the desired position. To disengage, lift the lock knob up and turn a half turn either direction. FIG. 19.

The engaged pin will drop down into the closest hole available in the indexing gear, which is mounted onto the spindle shaft. Once locked in position, your spindle or faceplate work piece can be worked on, or an accessory such as a face plate can be removed with the wrench supplied.

To Use: With the Indexing Pin in the first spindle hole setting, do your work (drilling /marking/etc.), then rotate the spindle to the next *Spindle Index Number* setting noted on the position chart. Work through all of the designated index setting numbered positions and complete the remaining markings, or work, on your workpiece.

⚠ WARNING NEVER START THE LATHE WITH THE INDEX PIN ENGAGED IN THE SPINDLE, OR DAMAGE TO THE MACHINE WILL RESULT.

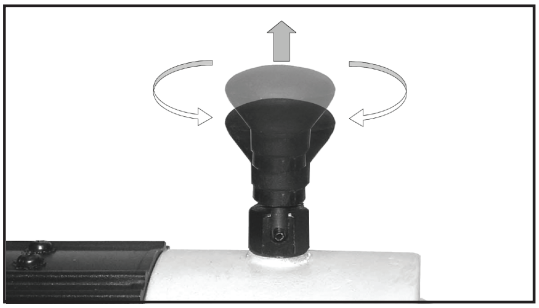


FIG. 19

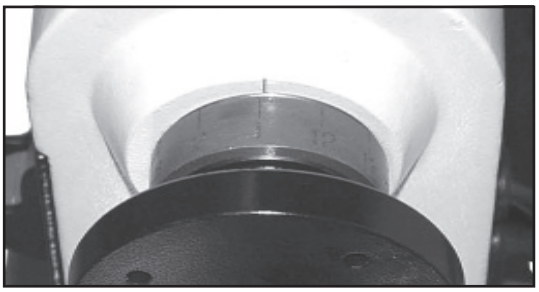
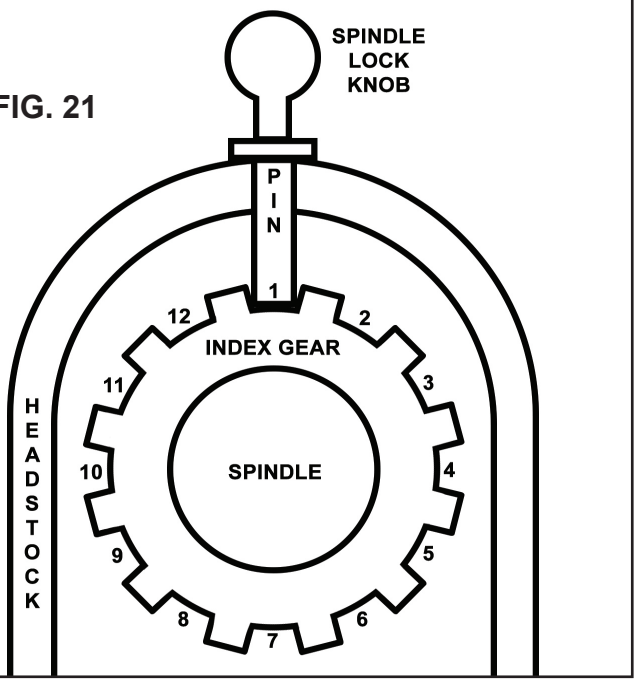


FIG. 20

FIG. 21

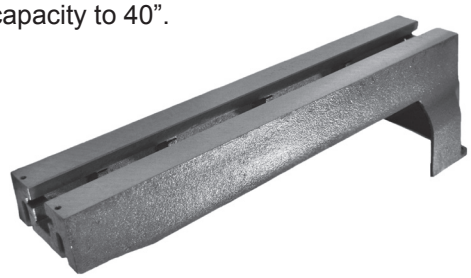


NUMBER OF INDEX POSITIONS	ANGLE BETWEEN POSITIONS	SPINDLE INDEX NUMBER
1	360°	1
2	180°	1, 7
3	120°	1, 5, 9
4	90°	1, 4, 7, 10
6	60°	1, 3, 5, 7, 9, 11
12	30°	ALL - 1 thru 12

ACCESSORIES

70-900 24” LATHE BED EXTENSION

Made of heavy cast iron, it bolts to the right end of the 70-100 Mini Lathe to extend the lathe’s working spindle length capacity to 40”.



70-920 LATHE STAND

Universal, all-steel Stand adjusts from 23-1/4” to 37-1/4” long, and 24-1/2” to 34-1/2” working height.

ADDITIONAL LATHE ACCESSORIES

For additional lathe accessories or replacement parts, contact your local RIKON distributor, or visit the RIKON website at www.rikontools.com.

Tool rests, Face Plates, Drive Centers, Spur & Live Centers, Drill Chuck & Arbor, Drive Belts, etc.

70-913 LATHE STAND EXTENSION

Universal, all-steel Stand Extension bolts onto the 70-910 and 70-920 stands to support lathes with Bed Extensions. The stand extension adjusts from 18-3/4” to 32-1/4” long, and 24-1/2” to 34-1/2” working height.

WARRANTY

RIKON POWER TOOLS

5-Year Limited Warranty

RIKON Power Tools Inc. (“Seller”) warrants to only the original retail consumer/purchaser of our products that each product be free from defects in materials and workmanship for a period of five (5) years from the date the product was purchased at retail. This warranty may not be transferred.

This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs, alterations, lack of maintenance or normal wear and tear. Under no circumstances will Seller be liable for incidental or consequential damages resulting from defective products. All other warranties, expressed or implied, whether of merchantability, fitness for purpose, or otherwise are expressly disclaimed by Seller. This warranty does not cover products used for commercial, industrial or educational purposes.

This limited warranty does not apply to accessory items such as blades, drill bits, sanding discs, grinding wheels or belts and other related items.

Seller shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special, or consequential damages arising from the use of our products.

To take advantage of this warranty proof of purchase documentation, which includes date of purchase and an explanation of the complaint, must be provided.

The Seller reserves the right to effect at any time, without prior notice, those alterations to parts, fittings, and accessory equipment which they may deem necessary for any reason whatsoever.

To take advantage of this warranty, please fill out the enclosed warranty card and send it to:
RIKON Warranty, 16 Progress Rd., Billerica, MA 01821

The card must be entirely completed in order for it to be valid. If you have any questions please contact us at 877-884-5167 or warranty@rikontools.com.

MAINTENANCE

⚠ WARNING: Turn the power switch “OFF” and disconnect the plug from the outlet prior to adjusting or maintaining the machine. DO NOT attempt to repair or maintain the electrical components of the motor. Contact a qualified service technician for this type of maintenance.

1. Before each use:

- Check the power cord and plug for any wear or damage.

- Check for any loose screws, hardware, locking handles, jigs or various lathe accessories.

- Check the area to make sure it is clear of any misplaced tools, lumber, cleaning supplies, etc. that could hamper the safe operation of the machine.

2. Avoid a build-up of wood shavings and dust. Regularly clean all parts of the machine using a soft cloth, brush or compressed air. A general cleaning should be done after every use to avoid future problems and ensure that the machine is in ready condition for its next use.

WARNING: If blowing sawdust, wear a proper dust mask and eye protection to prevent debris from being inhaled and blowing into your eyes.

3. Keep the lathe bed free of resin and rust. Clean it regularly with a non-flammable solvent, then coat with a light film of dry lubricant spray, or wax, to enhance passage of the tool rest and tailstock on/over the bed.

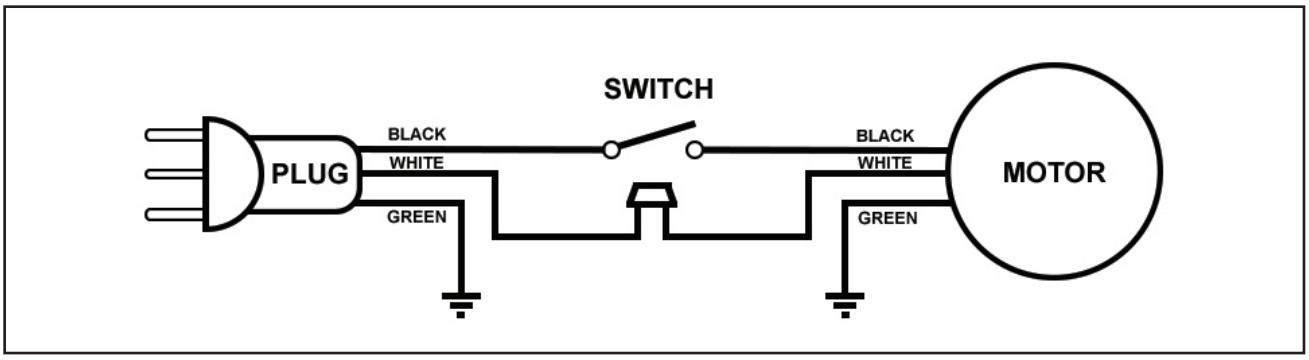
4. Keep the lathe tools sharp, and make sure the steel is not loose in the handles so that no accidents might occur. Making sure that tools are in proper operating condition will ensure that the quality of your turning will be the best possible.

5. Check all lathe accessories (spur centers, live centers, chucks, tool rests, etc) to ensure that they are in perfect working condition.

6. The lathe’s ball bearings are lifetime lubricated, sealed, and do not need any further care. Keep the drive belt free of oil and grease to prevent slipping on the pulleys.

WIRING DIAGRAM

⚠ WARNING: This machine must be grounded. Replacement of the power supply cable should only be done by a qualified electrician. See page 5 for additional electrical information.



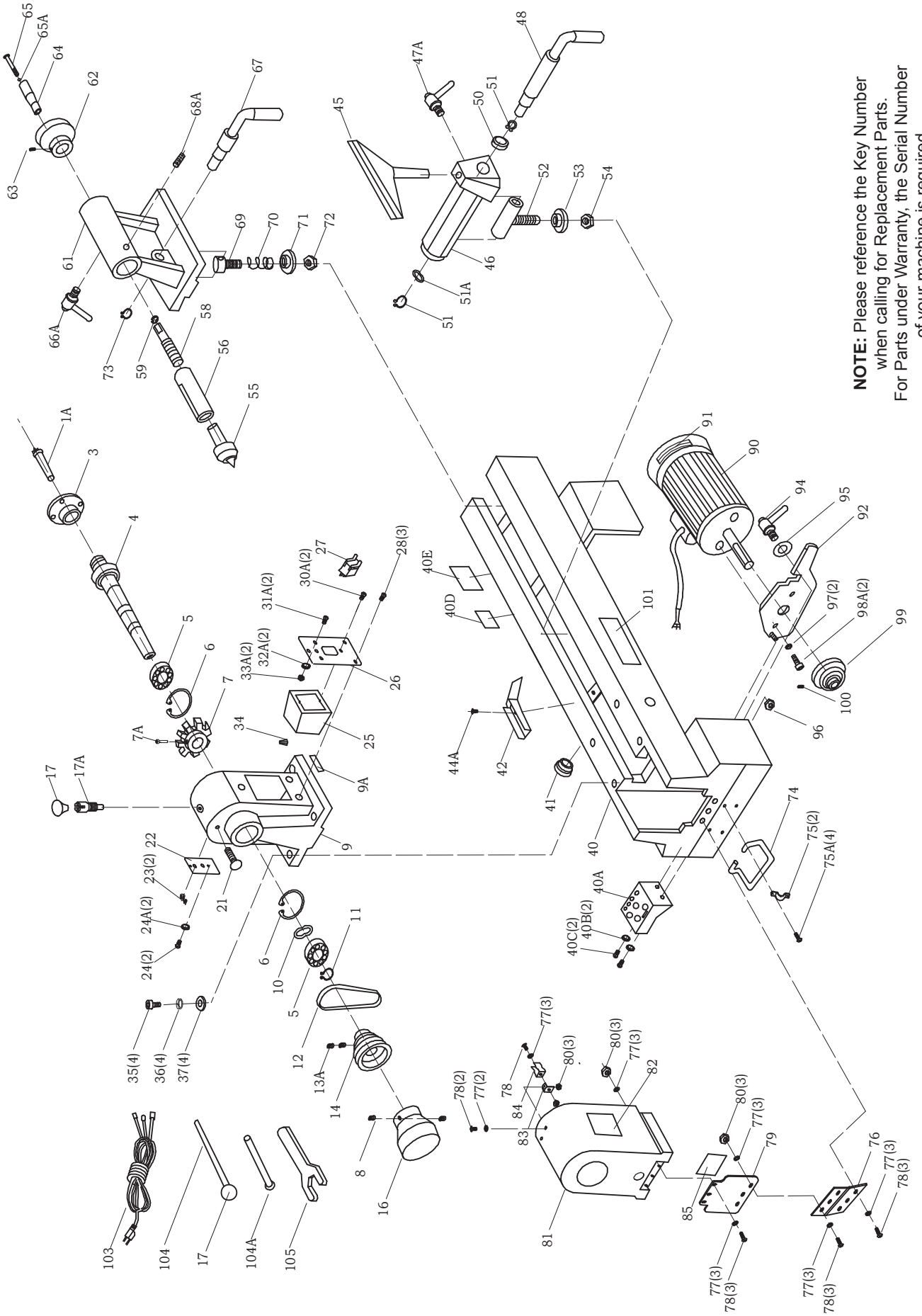
This tool is intended for use on a circuit that has a 120 volt electrical receptacle. The illustration on page 5 shows the type of the 120v, 3-wire electrical plug and electrical receptacle that has a grounding conductor that is required.

TROUBLESHOOTING

PROBLEM	PROBABLE CAUSE	REMEDY
Motor will not start	1. Machine is not plugged in 2. Low voltage 3. Loose connection	1. Plug in machine 2. Check fuses 3. Check plug and all connections
Motor fails to develop full power.	1. Power line is overloaded 2. Undersize wires in supply system 3. Drive belt tension is too high 4. Low voltage 5. Worn motor	1. Correct the overload condition 2. Increase supply wire size or elimi-nate extension cord if one is used 3. Adjust belt tension 4. Have voltage checked by an electri cian and corrected, if necessary 5. Replace the motor
Motor or Spindle Stalls or will not start	1. Excessive depth of cut 2. Loose or broken belt 3. Worn spindle bearings 4. Improper cooling of motor 5. Worn motor	1. Reduce cutting depth 2. Check tension or replace drive belt 3. Replace bearings 4. Clean motor to increase air flow, or reduce motor running time 5. Replace Motor
Motor overheats	1. Motor is overloaded 2. Air flow restricted on the motor	1. Reduce load on the motor 2. Clean motor to increase air flow
Excessive Vibration.	1. Work piece is warped, out of round, has major flaw, or was improperly prepared or centered for turning 2. Worn spindle bearings 3. Worn belt 4. Motor mount bolt or handles are loose 5. Lathe is on an uneven surface	1. Correct problem by planing, band sawing, or discard the work piece 2. Replace the bearings 3. Replace the belt 4. Tighten all bolts or handles 5. Shim the lathe stand, or adjust the feet on the stand for stability
Tailstock Moves when applying pressure	1. Excessive pressure being applied by the tailstock onto the work piece 2. Tailstock is not secured in place 3. Lathe bed and tailstock mating surfaces are greasy or oily.	1. Apply only sufficient force with the tailstock to hold the work piece securely between centers. 2. Tighten tailstock locking lever 3. Remove tailstock and clean bed surfaces with a cleaner degreaser
Tailstock or Tool Rest Base do not lock in place	1. Incorrect adjustment on locking lever mechanism	1. Adjust the nut under the clamping plate to increase (or decrease) the clamping pressure of the lock levers
Machine bogs down during cutting	1. Excessive depth of cut is taken 2. Turning tools are dull	1. Decrease the depth of cut 2. Sharpen the turning tools
Tools tend to grab or dig in.	1. Dull turning tools 2. Tool rest is set too low 3. Tool rest is set too far from the work piece 4. Improper turning tool is being used	1. Sharpen the tools 2. Reposition the tool rest height 3. Set the tool rest closer to the work piece 4. Use the correct tool for operation

For parts or technical questions contact: techsupport@rikontools.com or 877-884-5167.

PARTS DIAGRAM



NOTE: Please reference the Key Number when calling for Replacement Parts. For Parts under Warranty, the Serial Number of your machine is required.

PARTS LIST

KEY NO.	DESCRIPTION	PART NO.
1A	Spur center assembly	JL93011100
3	Faceplate	JL93010003
4	Spindle shaft	JL93010004
5	Bearing 6005-2Z	BRG6005-2RSV2GB276
6	Ring retaining 47mm	CLP47GB893D1B
7	Indexing gear	JL93010006A
7A	Hex Socket head screw	M5X12GB70Z
8	Hex socket set screw M6x8	M6X8GB80B
9	Spindle shaft	JL93010007-117L
10	Wave washer 47mm	JL93010008
11	Ring retaining 25mm	CLP25GB894D1B
12	Poly V-belt	JL93010009
13A	Hex set screw M6x12	M6X5GB77B
14	Spindle pulley	JL93010010
16	Hand wheel	JL93010011
17	Spindle lock knob	0804011-01001S
17A	Spindle lock handle	JL93011000
21	Rounded insert	JL93010016
22	Power cable plate	JL93040001
23	Strain relief	403106
24	Pan head screw M5x12	M5X12GB818B
24A	Locking washer M5	WSH5GB862D2B
25	Box switch	JL93040002-001S
26	Switch plate	JL93040003
27	Lock switch	HY18-32A
28	Pan head screw M6x10	M6X10GB818B
30A	Pan head tap screw ST4.2x22	ST3D5X20GB845B
31A	Pan head screw M4x10	M4X10GB818B
32A	Locking washer M4	WSH4GB862D1B
33A	Hex Nut M4	M4GB6170B
34	Close-end connector	JL93040008
35	Hex Socket head screw M6x35	M6X35GB70B
36	Spring washer 6mm	WSH6GB93B
37	Washer 6mm	WSH6GB97D1B
40	Lathe bed	JL93010021-076L
40A	Tool holder	JL93010017-001S
40B	Washer 6mm	WSH6GB97D1B
40C	Pan head screw M6x16	M6X16GB818B
40D	Model number label	RK93084004
40E	Warning label	JL93084006
41	Cable tube	JL93040004-001S
42	Motor dust shield	JL93010019-001Z
44A	Pan head screw M5x10	M5X16GB818Z
45	8” Tool rest	JL93020001-001G
46	Tool rest base	JL93020002A-117L
47A	Lock handle	KTSB-1-B-M8X63X20
48	Lock lever	JL93020003A
50	Collar	JL93020004
51	Ring retaining 12mm	CLP12GB894D1B
51A	Wave washer	JL40020005

KEY NO.	DESCRIPTION	PART NO.
52	Clamp bolt cover	JL93020005
53	Position plate	JL93030012
54	Lock nut M10	M10GB889ZF
55	Live center	JL93031000
56	Axle sleeve	JL93030001
58	Bolt	JL93030003
59	Ring retaining	CLP12GB896B
61	Tail stock	JL93030005-117L
62	Hand wheel	JL93030006
63	Hex Socket set screw M6x12	M6X12GB80B
64	Hand wheel handle	JL93030007
65	Screw	JL93030008
65A	Spring washer	JMWL1203040007
66A	Lock handle	JMWL1203041000
67	Lock lever	JL93030009
68A	Hex set screw M5x8	M5X10GB77B
69	Screw shaft	JL93030010
70	Spring	JL93030011
71	Clamp plate	JL93030012
72	Lock nut M10	M10GB889Z
73	Ring retaining 10mm	CLP10GB894D1B
74	Lifting handle	JL93050001
75	Lifting handle clamp	JL93050002
75A	Pan head screw M5x10	M5X10GB818B
76	Hinge	JL93050003
77	Lock washer M4	WSH4GB862D1B
78	Pan head screw M4x10	M4X10GB818B
79	Motor pulley cover	JL93050004-001Z
80	Hex Nut M4	M4GB6170B
81	Access cover	JL93050005-001S
82	Warning label	JL94094002
83	Lock housing bracket	JL93050006
84	Lock housing	JL93050007
85	Belt position chart	RK93081003
90	Motor	YYH718054
91	Motor label	RK93084005
92	Belt tension handle	JL93041000
94	Locking arm	KTSB-1-B-M8X63X20
95	Special washer 8mm	JL93040007
96	Lock nut M8	M8GB889Z
97	Spring washer 6mm	WSH6GB93Z
98A	Hex Socket head screw M6x15	M6X16GB70Z
99	Motor pulley	JL93040006
100	Hex. Socket set screw M6x12	M6X12GB80B
101	RIKON label	JMWL1203RK4001
103	Power cable	U23182300-412
104	Long Knockout bar	JL93070002
104A	Short Knockout bar	JL93070001
105	Wrench	JL93070003

RIKON
POWER TOOLS

70-100

For more information:
16 Progress Road
Billerica, MA 01821

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